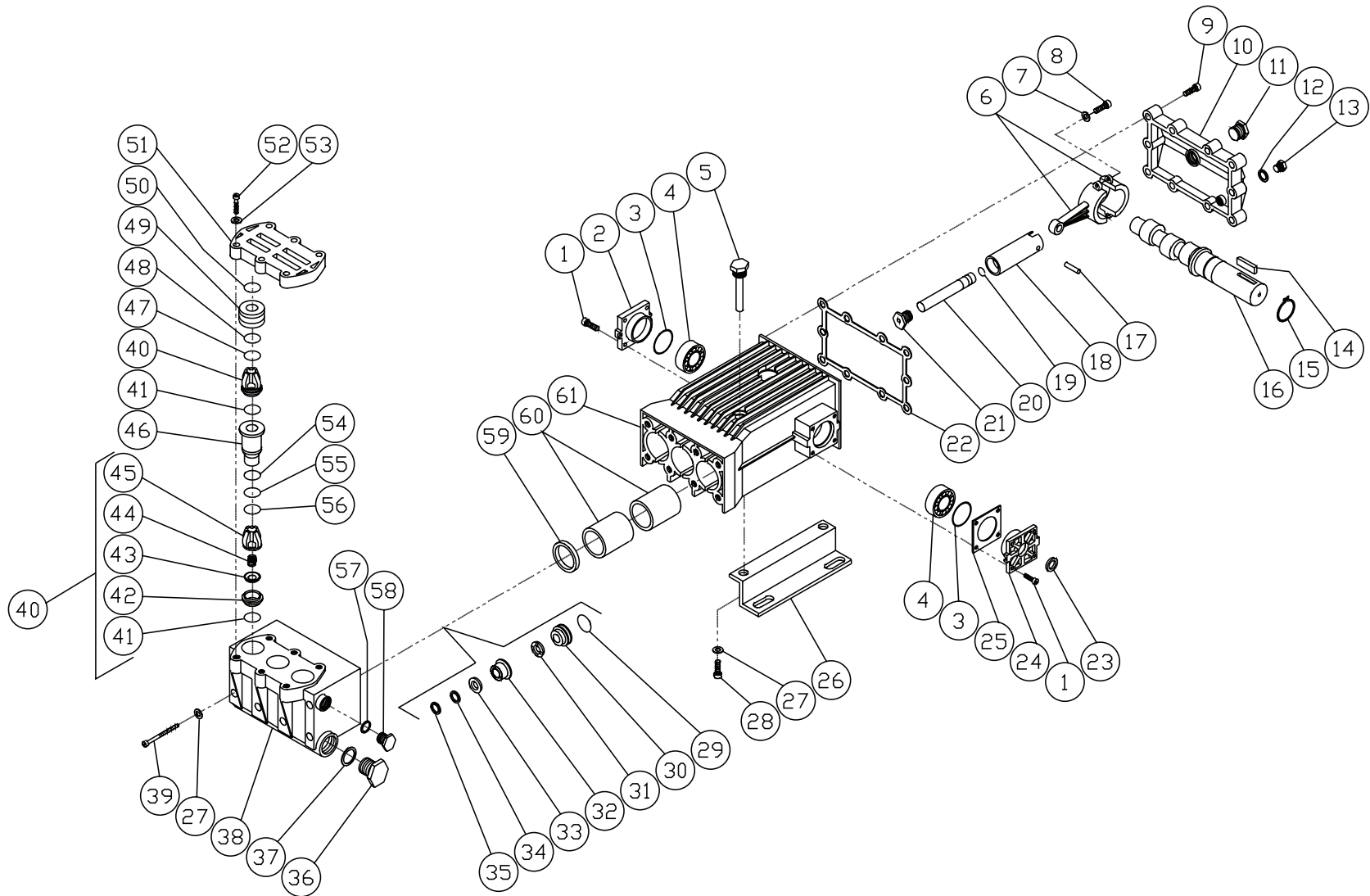


PUMP ASSEMBLY (3-0048)



For parts Call 888-279-9274

PUMP ASSEMBLY (3-0048)

REF. #	DESCRIPTION	PART #	QTY.		REF. #	DESCRIPTION	PART #	QTY.		REF. #	DESCRIPTION	PART #	QTY.
1	Bolt	27-8461	8		23	Oil Seal	26-0051	1		45	Valve Guide (See 70-0011)	N/A Sep.	6
2	Cover-Crankcase	46-0172	1		24	Cover-Crankcase	46-0392	1		46	Guide	46-0559	3
3	O-ring	25-0062	2		25	Shim	46-0184	2		47	O-ring	25-0303	3
4	Bearing	48-0020	2		26	Pump Foot	46-0185	2		48	Anti-Extrusion Ring	25-0304	3
5	Dipstick	46-0174	1		27	Lockwasher	29-0156	12		49	Cap	39-0069	3
6	Connecting Rods	46-0178	3		28	Bolt	27-8301	4		50	Circle Clip	46-0557	3
7	Lockwasher	29-0155	6		29	O-ring	25-0147	3		51	Valve Cover	46-0558	1
8	Bolt	27-8466	6		30	Low Pressure Seal Retainer	46-0186	3		52	Screw	27-8180	6
9	Bolt	27-8403	10		31	Low Pressure Seal (See 70-0014)	N/A Sep.	3		53	Washer	28-0206	6
10	Cover-Crankcase Rear	46-0391	1		32	High Pressure Seal Retainer	46-0188	3		54	O-ring	25-0056	3
11	Oil Indicator	46-0114	1		33	Re-stop V-Packing	25-0148	3		55	O-ring	25-0301	3
12	O-ring	25-0052	2		34	High Pressure V-Packing	26-0098	3		56	Anti-Extrusion Ring	25-0300	3
13	Plug	39-0018	2		35	High Pressure Head Ring (See 852-0010)	N/A Sep.	3		57	Washer	28-0601	1
14	Key	43-0045	1		36	Cap	39-0036	1		58	Cap	39-0037	1
15	Snap Ring	46-0105	1		37	Washer	28-0603	1		59	Seal	26-0108	3
16	Crankshaft	46-0176	1		38	Manifold	46-0556	1		60	Bushing	9-0040	6
17	Piston Pin	43-0046	3		39	Screw	27-8387	8		61	Crankcase	46-0173	1
18	Piston Guides	46-0179	3		40	Valve Assembly (Inc. 41-45) (See 70-0011)	N/A Sep.	6			Valve Kit (Inc. 6 each 41-45)	70-0011	
19	Snap Ring	46-0180	3		41	O-ring (See 70-0011)	N/A Sep.	6			Packing Kit (Inc. 3 ea. 31, 33, 34)	70-0014	
20	Piston	46-0181	3		42	Valve (See 70-0011)	N/A Sep.	6			Head Ring Kit (Inc. 3 each 35)	70-0030	
21	Piston Screw	46-0182	3		43	Valve Plate (See 70-0011)	N/A Sep.	6					
22	Gasket Cover	46-0175	1		44	Spring (See 70-0011)	N/A Sep.	6					